



**HYTORC OF TEXAS**  
12420 Texaco Rd  
Houston, TX  
Phone: 713-453-6677

**TOOL MODEL: J-GUN AIR .5 APACHE DUAL SPEED**  
**SERIAL NO:**  
**PRESSURE / TORQUE CONVERSION CHART**  
**Standard Torque**

PRESSURE		TORQUE		
psi	bar	ft-lbs	kgf-m	N-m
20	1.38	194	27	263
25	1.72	216	30	292
30	2.07	237	33	321
35	2.41	259	36	350
40	2.76	280	39	380
45	3.1	298	40	390
50	3.45	295	41	400
55	3.79	303	42	410
60	4.14	310	43	420
65	4.48	334	46	453
70	4.83	358	49	485
75	5.17	381	53	517
80	5.52	405	56	549
85	5.86	454	63	615
90	6.21	502	69	681

REFERENCE ONLY

Torque values determined using 10 ft length hose

Type of Joint: Low torque-rate joint per ISO5393.

**NOTE: 1) Minimum 30 CFM air required to use this pneumatic torque tool. 2) Use 1/2" or 3/4" diameter hose for optimal results; minimum diameter hose to be used is 1/2".**