



**HYTORC OF TEXAS**  
12420 Texaco Rd  
Houston, TX  
Phone: 713-453-6677

**TOOL MODEL: J-GUN AIR-2**  
**SERIAL NO:**  
**PRESSURE / TORQUE CONVERSION CHART**  
**Standard Torque**

PRESSURE		TORQUE		
psi	bar	ft-lbs	kgf-m	N-m
20	1.38	517	71	701
25	1.72	639	88	866
30	2.07	761	105	1032
35	2.41	883	122	1197
40	2.76	1005	139	1363
45	3.1	1127	155	1520
50	3.45	1238	171	1678
55	3.79	1354	187	1835
60	4.14	1470	203	1993
65	4.48	1575	218	2135
70	4.83	1680	232	2278
75	5.17	1785	247	2420
80	5.52	1890	261	2562
85	5.86	1978	273	2681
90	6.21	2065	285	2800

Torque values determined using 10 ft length hose

Type of Joint: Low torque-rate joint per ISO5393.

**NOTE:** 1) Minimum 30 CFM air required to use this pneumatic torque tool. 2) Use 1/2" or 3/4" diameter hose for optimal results; minimum diameter hose to be used is 1/2".